

STAR CEMENT LIMITED

Ref: SCL/EHS/LUM/2022-23/13

Dated: 22/06/2022

To,

The Member Secretary
Meghalaya State Pollution Control Board
'ARDEN', Lumpyngngad,
Shillong, Meghalaya - 793014

Subject : Monthly Environmental Monitoring Report.

Reference : Ref. No.: MPCB/CON-900-Pt-IV/2021-2022/76, Dated. Shillong, the 11th Feb, 2022.

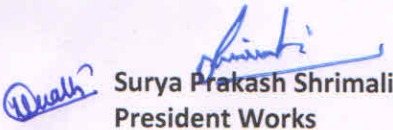
Dear Sir,

Please find enclosed herewith the monthly Environmental monitoring reports of Ambient Air Quality for plant and ESZ including meteorological data, Stack Emission, Fugitive Emission, Waste Water (STP) quality reports of M/s Star Cement Limited for the month of **May, 2022.**

This is for your kind information record please.

Thanking you,

Yours truly,
For **Star Cement Limited**


Surya Prakash Shrimali
President Works


Enclosed: As mentioned above

- Copy To:** 1) The Deputy Director General of Forest (Central), Ministry of Environment Forest & Climate Change, Govt. of India, Regional Office, Shillong, Meghalaya-793021.
2) The Regional Director, Central Pollution Control Board (CPCB), North Eastern Zonal Office, 'TUMSIR', Lower Motinagar, Shillong, Meghalaya-790314.
3) The Member Secretary, State Environment Impact Assessment Authority (SEIAA), 'Silviculture Building' Lower Lachumiere, Shillong-793001, Meghalaya.

STARCEMENT
Solid Setting

Legd. Office & Works : Lumshnong, P.O. - Khallehriat, Dist. - East Jaintia Hills, Meghalaya - 793 210, Ph: 03655-278215/16/18, Fax: 03655-278217, e-mail: lumshnong@starcement.co.in
Guwahati Office : Gopinath Bordoloi Road, Village - Chamatapathar, District - Kamrup (M), Guwahati - 782 402, Assam, e-mail: ggu@starcement.co.in
Guwahati Office : Mayur Garden, 2nd Floor, Opp. Rajiv Bhawan, G.S. Road, Guwahati - 781 005, Assam, Ph: 0361-2462215/16, Fax: 0361 - 2462217, e-mail: guwahati@starcement.co.in
Delhi Office : 281, Deepali, Pitampura, Delhi-110 034, Ph: 011 - 2703 3821/22/27, Fax: 011 - 2703 3824, e-mail: delhi@starcement.co.in
Kolkata Office : 3, Alipore Road, Satyam Tower, 1st Floor, Unit No. 9B, Kolkata - 700 027, Ph: 033-2448 4169/4170, Fax: 033 - 2448 4168, e-mail: kolkata@starcement.co.in
Jurgapur Office : C/o - Ma Chandl Durga Cement Ltd., Bamunara Industrial Area, P.O. - Bamunara, P.S. - Kanksha, Dist. Burdwan, West Bengal - 713 212
Siliguri Office : Village - Kartowa, P.O. - Mohanvita, District - Jalpaiguri, West Bengal - 735 135 / Top Plaza, 3rd Floor, Near City Plaza, Sevoke Road, Siliguri - 734 001, Ph: 0353 - 2643611/12
Bankura Office : Purandar Pur, District - Bankura, West Bengal - 722 155

AN ISO 9001, ISO 14001 & OHSAS 18001 CERTIFIED COMPANY
CIN NO. U26942ML2001PLC006663


	STAR CEMENT LIMITED Lumshnong, Meghalaya		Reference No.	SCL/Env/F – 01
			Issue No.	1
	AMBIENT AIR QUALITY MONITORING REPORT		Date of Issue:	24.08.2013
			Revision No.	5
			Date of Rev.	01.12.2020
Reference No.: SCL/ENV/AAQM/MONTHLY/2022-23/37			Month: May'22	
Location of Sampling: Near Star Club		GPS Coordinate: 25°10'36"N 92°23'16"E 928 m		
Sampling Duration:	24 Hrs.	24 Hrs.	24 Hrs.	24 Hrs.
Date of Sampling	PM ₁₀ (µg/m ³)	PM _{2.5} (µg/m ³)	SO ₂ (µg/m ³)	NO ₂ (µg/m ³)
No Monitoring Due To Heavy Rainfall				
NAAQS permissible limits for Rural, Industrial, Residential Area	100 (µg/m ³)	60 (µg/m ³)	80 (µg/m ³)	80 (µg/m ³)

Remarks: All the analyzed parameters are well within the permissible limits of NAAQ Standards , Notification dated 18th November 2009.


Analysed by


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	STAR CEMENT LIMITED Lumshnong, Meghalaya		Reference No.	SCL/Env/F – 01
			Issue No.	1
			Date of Issue:	24.08.2013
	AMBIENT AIR QUALITY MONITORING REPORT		Revision No.	5
			Date of Rev.	01.12.2020
Reference No.: SCL/ENV/AAQM/MONTHLY/2022-23/38			Month: May'22	
Location of Sampling: Near Pump House		GPS Coordinate: 25°10'42"N 92°23'32"E 919 m		
Sampling Duration:	24 Hrs.	24 Hrs.	24 Hrs.	24 Hrs.
Date of Sampling	PM ₁₀ (µg/m ³)	PM _{2.5} (µg/m ³)	SO ₂ (µg/m ³)	NO ₂ (µg/m ³)
<p>No Monitoring Due To Heavy Rainfall</p>				
NAAQS permissible limits for Rural, Industrial, Residential Area	100 (µg/m ³)	60 (µg/m ³)	80 (µg/m ³)	80 (µg/m ³)

Remarks: All the analyzed parameters are well within the permissible limits of NAAQ Standards , Notification dated 18th November 2009.




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			Date of Issue:	24.08.2013
	AMBIENT AIR QUALITY MONITORING REPORT		Revision No.	5
			Date of Rev.	01.12.2020
Reference No.: SCL/ENV/AAQM/MONTHLY/2022-23/39			Month: May'22	
Location of Sampling: Near Security Gate - 3		GPS Coordinate: 25°10'27"N 92°23'37"E 944 m		
Sampling Duration:	24 Hrs.	24 Hrs.	24 Hrs.	24 Hrs.
Date of Sampling	PM ₁₀ (µg/m ³)	PM _{2.5} (µg/m ³)	SO ₂ (µg/m ³)	NO ₂ (µg/m ³)
<p>No Monitoring Due To Heavy Rainfall</p>				
NAAQS permissible limits for Rural, Industrial, Residential Area	100 (µg/m ³)	60 (µg/m ³)	80 (µg/m ³)	80 (µg/m ³)

Remarks: All the analyzed parameters are well within the permissible limits of NAAQ Standards , Notification dated 18th November 2009.


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	STAR CEMENT LIMITED Lumshnong, Meghalaya		Reference No.	SCL/Env/F – 01
			Issue No.	1
	AMBIENT AIR QUALITY MONITORING REPORT		Date of Issue:	24.08.2013
			Revision No.	5
			Date of Rev.	01.12.2020
Reference No.: Tongseng Village /2022-23/010			Month: May'22	
Location of Sampling: Tongseng Village		GPS Coordinate: 25°10'08"N 92°24'17"E 756 m		
Sampling Duration:	24 Hrs.	24 Hrs.	24 Hrs.	24 Hrs.
Date of Sampling	PM ₁₀ (µg/m ³)	PM _{2.5} (µg/m ³)	SO ₂ (µg/m ³)	NO ₂ (µg/m ³)
No Monitoring Due To Heavy Rainfall				
NAAQS permissible limits for Rural, Industrial, Residential Area	100 (µg/m ³)	60 (µg/m ³)	80 (µg/m ³)	80 (µg/m ³)




Remarks: All the analyzed parameters are well within the permissible limits of NAAQ Standards , Notification dated 18th November 2009.


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	STAR CEMENT LIMITED Lumshnong, Meghalaya							Reference No.	SCL/Env/F-02
								Issue No.	1
	STACK EMISSION MONITORING ANALYSIS REPORT							Date of Issue	01.05.2019
								Revision No.	5
							Date of Rev.	01.06.2021	


Report No: SCL/ENV/STACK/MONTHLY/2022-23/56							Month: May'22		
Analysis Result									
A. General Information About Stack									
1	Stack Identification No	S-1	S-2	S-3	S-4	S-5	S-6	S-7	S-8
2	Stack Connected to	Kiln/Raw Mill	Coal Mill	Cooler	Roller Press	Cement Mill	Packing Plant	Primary Crusher	Secondary Crusher
3	Material of Construction (Stack/Duct)	Mild Steel	Mild Steel	Mild Steel	Mild Steel	Mild Steel	Mild Steel	Mild Steel	Mild Steel
4	Shape of duct	Circular	Circular	Circular	Circular	Circular	Circular	Circular	Circular
5	Whether duct is provided with permanent platform & ladder	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes
B. Physical characteristic of stack									
1	Stack Height from ground level (meter)	45.4	37	30.4	24	30	28	21	17
2	Duct diameter at sampling point (meter)	3	1.2	2.8	1.4	1.5	1.1	1.2	1.0
3	Sampling height point from ground level (meter)	-	-	-	-	-	-	-	-
4	Cross sectional area of Duct/Stack (m ²)	7.07	1.13	6.15	1.54	1.77	0.95	1.13	0.79
C. Pollution Control Device									
1	Details of pollution control device attached to stack	Reverse Air Bag House	Bag Filter	ESP	Bag Filter	Bag Filter	Bag Filter	Bag Filter	Bag Filter
D. Result of Sampling & Analysis of Gaseous Emission									
1	Date of Sampling	24.05.2022	27.05.2022	25.05.2022	07.05.2022	08.05.2022	08.05.2022	09.05.2022	09.05.2022
2	Ambient Temp (°C)	32	30	37	22	21	20	23	24
3	Stack Gas Temp (°C)	150	80	370	32	30	33	36	34
4	Exit Velocity of Gas (m/sec.)	14.07	13.23	20.66	14.00	13.65	13.04	13.56	12.63
5	Flow Rate (Nm ³ / sec.)	64.72	11.74	56.69	19.40	22.12	11.33	13.71	9.09
6	Quantity of Emission (Nm ³ / Hr)	232995.42	42258.73	204071.16	69849.82	79631.14	40789.14	49363.97	32716.66
7	Concentration of PM (mg/Nm ³)	16.05	16.58	15.05	18.96	21.99	19.35	20.42	17.68
8	Concentration of SO ₂ (mg/Nm ³)	668.50	-	-	-	-	-	-	-
9	Concentration of NO _x (mg/Nm ³)	229.00	-	-	-	-	-	-	-
10	Oxygen (O ₂) (%)	9.68	7.35	9.40	9.25	11.34	10.44	9.48	10.57
E. Remarks									
Standard									
PM - 30 mg/Nm ³			SO ₂ - 1000 mg/Nm ³				NO _x - 800 mg/Nm ³		
<i>Particulate Matter (PM), Sulphur di-oxide (SO₂), Oxide of Nitrogen (Nox), Electro Static Precipitator (ESP)</i>									
<div style="display: flex; justify-content: space-around; align-items: flex-end;"> <div style="text-align: center;">  Analysis by </div> <div style="text-align: center;">  Checked by </div> <div style="text-align: center;">  Authorized Signatory </div> </div>									

 STAR CEMENT Solid Setting	STAR CEMENT LIMITED Lumshnong, Meghalaya	Document No.	SCL/EHS/Env/F-04
		Date of Issued	01-05-2019
		Revision No.	2
	FUGITIVE EMISSION MONITORING REPORT	Revision Date	01-01-2021

Ref: SCL/ENV/FUGITIVE/MONTHLY/2022-23/014

Month - May 2022

Date	Location	Fugitive Emission Results	Limit
		(in $\mu\text{g}/\text{m}^3$)	(in $\mu\text{g}/\text{m}^3$)
06.05.2022	Coal Storage Section	1250	2000
06.05.2022	Limestone Storage Section	1500	5000


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	STAR CEMENT LIMITED Lumshnong, Meghalaya	Reference No.	SCL/EHS/F-04
		Issue No.	1
	WATER TESTING REPORT	Date of Issue:	24.08.2013
		Revision No.	3
		Date of Rev.	01.06.2019

Report No. - 14

Date of sample collection: - 20.05.2022

Date of Analysis: 20.05.2022 to 23.05.2022

Sr.No.	Parameter	Unit	STP Inlet	Standard Norms For Discharge of Environment Pollution (Notification Date: - 19th May 1993) & Consent To Operate vide letter no. MPCB/TB-900 (Pt-II)/2014- 2015/34 - dated Shillong, the 3rd Sep,2014
1	pH	-	7.25	-
2	Colour	Hazen	Colourless	-
3	Odour	-	Odourless	-
4	Chloride	mg/L	60.5	-
5	Total Hardness as CaCO ₃	mg/L	143.8	-
6	Suspended Solids	mg/L	79.5	-
7	Total Dissolve Solids	mg/L	235	-
8	Chemical Oxygen Demand	mg/L	181	-
9	Biochemical Oxygen Demand (For 3 days at 27 °C)	mg/L	94.0	-
10	Oil & Grease	mg/L	8.5	-
11	Temperature	° C	24.0	-
12	Conductivity	μS/cm	440.0	-




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		Issue No.	1
	WATER TESTING REPORT	Date of Issue:	24.08.2013
		Revision No.	3
		Date of Rev.	01.06.2019

Report No. - 14

Date of sample collection: - 20.05.2022

Date of Analysis: 20.05.2022 to 23.05.2022

Sr.No.	Parameter	Unit	STP Outlet	Standard Norms For Discharge of Environment Pollution (Notification Date: - 19th May 1993) & Consent To Operate vide letter no. MPCB/TB-900 (Pt-II)/2014- 2015/34 - dated Shillong, the 3rd Sep,2014
1	pH	-	7.56	5.5 to 9.0
2	Colour	Hazen	Colourless	-
3	Odour	-	Odourless	-
4	Chloride	mg/L	48.2	-
5	Total Hardness as CaCO ₃	mg/L	135.2	-
6	Suspended Solids	mg/L	7.5	100
7	Total Dissolve Solids	mg/L	305	-
8	Chemical Oxygen Demand	mg/L	27.4	250
9	Biochemical Oxygen Demand (For 3 days at 27 °C)	mg/L	4.5	30
10	Oil & Grease	mg/L	< 3.0	10
11	Temperature	° C	24.0	Shall not exceed 5.0°C above the receiving water temperature
12	Conductivity	μS/cm	455	-




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		Issue No.	1
	WATER TESTING REPORT	Date of Issue:	24.08.2013
		Revision No.	3
		Date of Rev.	01.06.2019

Report No. -14

Date of sample collection: - 20.05.2022

Date of Analysis: 20.05.2022 to 23.05.2022

Sr.No.	Parameter	Unit	Nala Up Stream	Nala Down Stream	Standards norms as per IS 2296
1	pH	-	7.45	7.26	6.5 - 8.5
2	Colour	Hazen	Colourless	Colourless	300
3	Odour	-	Unobjectionable	Unobjectionable	Unobjectionable
4	Chloride	mg/L	140.2	143.9	-
5	Total Hardness as CaCO ₃	mg/L	14.6	12.8	300
6	Suspended Solids	mg/L	83.4	80.5	-
7	Total Dissolve Solids	mg/L	85	83.1	500
8	Chemical Oxygen Demand	mg/L	ND	ND	-
9	Biochemical Oxygen Demand (For 3 days at 27 °C)	mg/L	ND	ND	2.0
10	Oil & Grease	mg/L	ND	ND	-
11	Temperature	° C	24.0	24.0	-
12	Conductivity	μS/cm	335.40	325.9	-



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